RD-HYDROGRAFF HP GLOSS – SATIN - MAT
S45-46 – Version 190701

DESCRIPTION OF THE PRODUCT

USE: Ultra-high resistant high performant coating specially formulated to protect durably all kind of substrates against wear, abrasion, chemical aggression, liquids, etc.
Two-component waterborne aliphatic polyurethane for indoor and outdoor use.
Appropriate for application on concrete floors, wooden floors, walls, steel, nonferrous metals, etc.

FEATURES: RD-Hydrograff HP is formulated with high quality raw materials and procures a very good chemical resistance, a very good resistance against abrasion and solvents, a very high hardness (Taber abrasion: weight loss after 1000 cycles /CS 10 = 0.060 g); while keeping a flexible film that will avoid cracks.
RD-Hydrograff HP can reach very high levels of anti-corrosion protection surpassing traditional three coat systems when combined with RD-Monoguard.

SUBSTRATES: Steel et non-ferrous metals (with proper primer), concrete, wood, plastics.

SYSTEM:

<table>
<thead>
<tr>
<th></th>
<th>Metals:</th>
<th>Concrete or wooden floors:</th>
<th>Painted substrates or plastics:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primer:</td>
<td>RD-Monoguard</td>
<td>Primer: RD-Hydrograff HP</td>
<td>Primer:</td>
</tr>
</tbody>
</table>

SYSTEM: Metals:
- Primer: RD-Monoguard
- Finish: RD-Hydrograff HP

Concrete or wooden floors:
- Primer: RD-Hydrograff HP
- Finish: RD-Hydrograff HP

Painted substrates or plastics:
- RD-Hydrograff HP

APPLICATION INSTRUCTIONS

PREPARATION OF THE SUBSTRATE: The substrate must be clean, dry, degreased and free of dust.
Concrete floors: Using a diamond sanding machine to prepare the surface will allow to increase the mechanical adhesion of the coating.
In case of new polished concrete floors, the curing compound should be removed first by means of a curing remover or by grid blasting.
Metals: For applications on metals, a first coat of RD-Monoguard is advised.
Wood: The use of a sanding machine to prepare the surface allow to increase the mechanical adhesion of the coating.

APPLICATION CONDITIONS: Indoor: ventilate very well
Outdoor: only by dry weather
Ambient temperature: > 5°C and < 35°C (>41°F < 95°F)
Relative Humidity: maximum 80 %

APPLICATION MEANS: Brush and roller.
Compressed air: nozzle opening 1,4 mm – 4 to 6 bars of pressure (60 to 90 psi)
Airless: nozzle opening 007 to 009 – Pressure +/- 70 bars (+/- 1000 psi)
DILUTION: Ready to use. Dilute the first coat by maximum 10% with water when applied as primer on a porous substrate.

CLEANING OF TOOLS: Water

CONSUMPTION: Floors – parquet – concrete – cement: +/- 6 m²/L and per coat. +/- 245 sqf/gallon and per coat.

Metal – plastic:
Gloss – Satin
+/- 10 m²/L - +/- 405 ft²/gal.
Mat
+/- 8,5 m²/L - +/- 350 ft²/gal.

This consumption may not be exceeded. An excessive consumption can cause formation of gas bubbles in the paint film.

PARTICULARITIES: Just before the application, add slowly component B into component A by mixing mechanically. After mixing, let it rest during 5 to 10 minutes so that the air bubbles disappear. The mixture must be used within 2 hours.

Pot-life: 2 hours.

TECHNICAL DATA

FINISH: Gloss: 85 +/-5%
(Gardner 60° angle)
Satin: 35 +/-5%
Mat: 7 +/-5%


DENSITY: 1.25 +/- 0.05

MIXING RATIO: Weight: 270g of component B for 995 g of component A
Volume: 3,5 : 1

SOLIDS CONTENT: Weight:
Gloss: 58%
Satin: 59%
Mat: 60%
Volume:
Gloss: 48%
Satin: 49%
Mat: 50%

VOC CONTENT: Max 20 g/L

FLASH POINT: Not flammable

VISCOOSITY: 15 – 25 P (Brookfield 20 Rpm)

DRYING TIME: Touch dry: 6 hours
Recoatable: min. 8 hours and maximum 72h without sanding
Resistance to moderate use: 3 days
Resistance to intensive use: 7 days

PACKING: 1 L - 2.5 L – 5 L

STORAGE STABILITY: 12 months, keep away from frost
NORMS AND TESTS

<table>
<thead>
<tr>
<th>Test Description</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Abrasion Resistance Taber</td>
<td>ASTM D4060</td>
</tr>
<tr>
<td>Overall Migration</td>
<td>EN 1186</td>
</tr>
<tr>
<td>Q UV</td>
<td>ASTM D4587 / ASTM G53 / ISO 11507</td>
</tr>
<tr>
<td>Corrosion</td>
<td>ASTM B117 / ISO 9227</td>
</tr>
<tr>
<td>Pencil Hardness</td>
<td>ISO 15184</td>
</tr>
<tr>
<td>PERSOZ Hardness</td>
<td>ISO 1522</td>
</tr>
<tr>
<td>Chemical Resistance</td>
<td>INTERNAL TESTS</td>
</tr>
<tr>
<td>Adherence Cross Cut</td>
<td>ISO 2409</td>
</tr>
</tbody>
</table>

SAFETY DATA

The safety data sheet is available on request.

These specifications are given for information. Since the manufacturer is not able to check the right application of the products, he cannot accept any responsibility for it. This technical data sheet replaces all previous editions.